

# **Executive Guide to AI Investments in 2025**



# **Executive Summary**

### **Beyond Automation: Strategies for Harnessing the Power of AI in 2025**

The AI revolution is in full swing, with global enterprise spending on AI projected to reach a staggering \$247.3 billion in 2025.<sup>1</sup> This surge is driven by several key factors that are propelling the adoption of AI across industries.

- Firstly, there is a shift toward enterprise-wide Al adoption. Leaders are recognizing Al's potential to boost efficiency, productivity, and drive innovation across various business functions. From streamlining operations to enhancing customer experiences, Al is proving to be a game-changer for organizations seeking to gain a competitive edge.
- Secondly, the emergence of Multi-Modal Conversational AI and Generative AI (GenAI) is revolutionizing how businesses design user experiences, create content, build products, and develop strategies. GenAI models can generate human-like text, images, and even code, opening up new possibilities for businesses to leverage AI in creative and innovative ways.
- Proper knowledge and data management are paramount for success with AI. The abundance of data and increasingly accessible computing power have laid the foundation for sophisticated AI solutions
  AI can process and extract valuable insights, allowing for data-driven decision-making and unlocking new opportunities for growth. But the outputs and insights are only as good as the quality of the input.

In 2025, global enterprise spending on Al is projected to reach

### \$247.3 billion

### **Build or Buy?**

Businesses adopting AI are confronted with a critical choice: whether to buy ready-made AI solutions or to build custom AI systems from the ground up. The decision between these two approaches hinges on several factors, including the immediate impact an AI solution would have on the business, the ability to customize solutions to the business needs, associated costs, and long-term adaptability. The essence of this choice lies in aligning the solution with the unique needs and strategic objectives of the business to ensure the AI technologies are deployed efficiently and effectively.

A custom-built Al solution can be tailored to the specific needs of a business, though it involves considerable investments in time, effort, and resources. This approach typically requires a team of skilled professionals, such as data scientists and Al engineers, to develop and maintain the system. While custom-built solutions provide greater control and flexibility, they also come with increased risks and challenges, especially in keeping pace with rapid technological advancements or shifts in business strategy.

Opting to buy an Al solution, on the other hand, can yield immediate benefits, with quick deployment and out-ofthe-box functionality, letting businesses rapidly enhance operations and productivity. Pre-packaged Al tools often come with ongoing support, such as regular updates, troubleshooting, and upgrades, which helps keep the Al solution aligned with the latest technological advancements. This support can be especially valuable when implementing complex systems like Retrieval-Augmented Generation (RAG) models, where expertise is needed to efficiently adapt to new datasets.

Organizations that strategically invest in AI and align it with their business goals will be well-positioned to thrive in an increasingly digital and data-driven world.

### Key Challenges in Enterprise Al Adoption

Enterprises face significant challenges in adopting AI, including the scaling of initiatives from pilot to full-scale deployments. Key hurdles include integrating AI into existing systems and getting stakeholder buy-in. The readiness and quality of data are also critical, as success of any AI deployment relies heavily on high-quality, accessible data, which could require a substantial investment.

Defining clear business objectives is essential to demonstrate AI's value and to secure ongoing support and funding from leadership. Additionally, there is a notable shortage of AI talent, causing intense competition for skilled professionals like data scientists and AI architects. This often leads organizations to consider costly in-house team development or external partnerships.

Another obstacle is organizational resistance to change, exacerbated by fears of job displacement. Effective change management, clear communication, and employee upskilling are necessary to address these concerns. To overcoming these challenges, it will be critical for organizations to:

- Maintain a strategic approach by aligning Al adoption with business goals.
- Prioritize knowledge and data management.
- Foster innovation and building needed skills.

To fully leverage AI, enterprises need to align AI investments with their business goals, adopting a strategic approach that transcends isolated applications. With the help of frameworks like Gartner's AI Use Case Prism<sup>2</sup>, organizations can identify and prioritize AI use cases by their impact and feasibility, focusing on achievable quick wins to demonstrate value and gain the support of stakeholders.

### **Selecting the Right AI Partner**

The evolving role of tech providers in the Al landscape extends far beyond merely implementing technology. As enterprises embark on their Al journeys, they require partners who can provide strategic guidance, operational support, and a deep understanding of their unique business needs. This holistic approach is crucial for achieving tangible and sustainable results from Al investments.

When selecting an Al partner, enterprises must prioritize several key considerations. They need a partner with extensive industry expertise, as someone with a proven track record in the specific sector can bring a deep understanding of its nuances, challenges, and opportunities.

Additionally, it's important to evaluate the potential partner's proven track record by looking at their history of delivering successful AI projects that have led to measurable business outcomes. References and case studies can be crucial here, showcasing the ability to translate AI investments into tangible ROI.

A commitment to ethical AI is also paramount; as AI technology becomes more integral to critical business operations, ensuring the ethical and responsible development and deployment of these technologies is crucial. Enterprises should partner with organizations that prioritize ethics, regulatory compliance, data privacy and transparency to mitigate risks and build trust.

A collaborative mindset cannot be overlooked — Al implementation is complex and needs close cooperation between the enterprise and its partner. A partner that values working closely with clients, sharing knowledge, and developing strategies together is essential to successfully adopting Al solutions.

Finally, end-to-end capabilities are crucial. Partners who offer comprehensive services, from strategy development and data preparation to model training, deployment, and monitoring, can ensure the integration is seamless and the support clear and consistent throughout the lifecycle of the AI initiative.

By thoroughly evaluating potential partners with these considerations in mind, enterprises can find the right ally to help navigate the AI revolution and unlock its transformative potential.

"2025 will be a pivotal year for Al adoption. Companies that invest strategically now will reap exponential benefits in the near future."

Melissa Solis, CEO at Inbenta

**SECTION 1** 

# The Al Landscape in 2025

### **Market Trends and Growth Projections**

The AI market is expected to grow exponentially in 2025 and beyond, driven by factors such as the increasing availability of data, advancements in computing power, and the growing recognition of AI's potential to drive business value.

One of the most transformative developments in the AI landscape will be the widespread adoption of GenAI across various business functions. GenAI's ability to create new content, designs, and strategies from vast datasets will revolutionize industries such as marketing, advertising, and product development. Enterprises will leverage GenAI to generate personalized marketing campaigns, optimized product designs, and innovative business strategies, unlocking new avenues for growth and competitive advantage.

The AI landscape in 2025 will also witness the emergence of novel technologies and the evolution of existing ones. Advancements in areas like quantum computing, neuromorphic computing, and edge AI will push the boundaries of AI's capabilities, enabling more efficient and powerful solutions. Additionally, the integration of AI with other technologies, such as the Internet of Things (IoT) and 5G networks, will open up new possibilities for real-time data processing and decision-making. As a result, the adoption of AI across industries is expected to increase significantly. While sectors like finance, healthcare, and manufacturing have been early adopters, industries such as retail, transportation, and agriculture will also embrace AI at scale. However, enterprises will face challenges in scaling AI adoption beyond pilot projects and achieving tangible business value. A strategic approach to AI implementation, including a clear roadmap and well-defined business objectives, will be essential for successful enterprise-wide adoption.

The AI market is poised for explosive growth in 2025, with global enterprise spending on AI technologies projected to reach \$247.3 billion.<sup>1</sup> Several key factors are propelling this rapid market expansion:

### 1. Recognition of Al's value proposition

Business leaders are acknowledging Al's potential to drive efficiency, productivity, and innovation across various business functions, from marketing and sales to software development and customer service.

### 2. Rapid technological advancements

The emergence of GenAl, coupled with advancements in existing AI technologies, is fueling innovation and expanding the scope of AI applications, letting organizations tackle more complex challenges and unlock new opportunities.

### 3. Abundance of data and computing power

The exponential growth of data and the increasing accessibility of powerful computing provide the foundation for developing and deploying sophisticated Al solutions, allowing organizations to harness the full potential of Al.

### **Industry Examples**

Industries at the forefront of AI adoption in 2025 include finance, healthcare, retail, and manufacturing.<sup>3</sup> The financial sector is leveraging AI for fraud detection, risk management, and personalized investment recommendations. Healthcare organizations are using AI for medical imaging analysis, drug discovery, and predictive analytics to improve patient outcomes. Retail companies are employing AI for demand forecasting, supply chain optimization, and personalized product recommendations. Meanwhile, the manufacturing industry is harnessing AI for predictive maintenance, quality control, and smart factory automation.



With the AI market boom expected in 2025, businesses that embrace this transformative technology will be wellpositioned to drive innovation, increase operational efficiency, and unlock new revenue streams, solidifying their competitive advantage in an increasingly digital world.



### **Travel and Hospitality**

The travel industry is seeing benefits from AI implementation through improved customer service and greater operational efficiency. A major travel company implemented an AI-powered chat solution using Inbenta's platform, resulting in 35% of flights being booked through this channel and generating an estimated \$2 million in cost savings. Another travel firm achieved a 90% containment rate with AI, handling the vast majority of customer interactions autonomously.



#### **Retail and Consumer Goods**

Al is enhancing customer experiences and driving revenue growth in the retail sector. A global e-commerce company deployed an Al-powered recommendation engine, increasing conversion rates by 18% and generating millions in additional revenue. A leading apparel brand used Al to optimize inventory management, reducing excess stock by 25% and improving the efficiency of the supply chain.<sup>3</sup>



#### **Finance and Banking**

Financial institutions are leveraging AI to improve risk management, compliance, and customer service. A major bank implemented an AI-based fraud detection system, reducing fraudulent transactions by 40% and saving millions in potential losses. Another bank used AI chatbots to handle routine customer inquiries, improving response times and customer satisfaction scores.<sup>3</sup>



#### Healthcare

Al is transforming healthcare delivery and improving patient outcomes. A major hospital network implemented an Al-powered diagnostic system that increased the accuracy of cancer detection by 20%, leading to earlier interventions and better prognoses. Another healthcare provider used Al to streamline patient scheduling, reducing no-shows by 30% and improving how resources were used.<sup>3</sup>

### The Rise of Generative Al

Generative AI (GenAI) is rapidly emerging as a transformative force in the AI landscape, poised to modernize business functions and drive significant revenue growth for AI service providers. GenAI refers to AI models capable of generating new content, such as text, images, audio, or code, based on the training data they have been exposed to.

By 2026, GenAl is projected to account for 35% of Al service providers' revenue, marking a meteoric rise from less than 2% in 2023.<sup>3</sup> This surge in adoption is fueled by GenAl's ability to transform a wide range of business operations:

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#### Marketing

GenAl allows for the creation of highly personalized marketing campaigns, optimizes content generation for various channels, and enhances customer engagement through tailored messaging and experiences.



#### Sales

GenAl gives sales teams powerful tools for lead generation, qualification, and sales forecasting. It also facilitates personalized customer interactions to improve the overall sales experience.



#### **Software Engineering**

GenAl boosts developer productivity by automating code generation, testing, and documentation processes, accelerating the software development lifecycle and reducing time-to-market.



#### Human Resources

GenAl streamlines talent acquisition efforts by automating the creation of job descriptions, personalizing candidate outreach, and enhancing the onboarding experience for new hires.



#### **Customer Service**

GenAl-powered chat solutions and virtual assistants provide 24/7 customer support, offering personalized interactions and resolving queries more efficiently.

As organizations across these and other industries recognize the potential of GenAI, its adoption is expected to skyrocket, driving substantial revenue growth for AI service providers and reshaping the way businesses operate.

### **Emerging AI Technologies in 2025**

The evolution of AI is giving rise to new groundbreaking technologies and advancements in existing ones that are poised to reshape industries and business operations. As we begin 2025, several cutting-edge AI technologies are gaining significant traction and unlocking new possibilities.

### **Domain-Specific GenAl Models**

While GenAl models have demonstrated remarkable versatility, their true potential lies in specialization. Instead of relying on foundation models built by large players in Al, enterprises are considering implementing multiple, smaller models that can be more efficient for specific business requirements.<sup>4</sup> By 2027, over 50% of Generative Al models employed by enterprises are expected to be tailored for specific industries or business functions, a sharp increase from a mere 1% today.<sup>3</sup> These domain-specific models will be trained on vast amounts of industry-specific data, allowing them to generate highly relevant and accurate outputs tailored to the unique challenges and requirements of each sector.

### Generative AI tailored for specific industries



For instance, in the healthcare industry, domain-specific GenAl models could be trained on medical literature, patient data, and clinical notes to assist in tasks such as drug discovery, personalized treatment planning, and medical report generation. In the finance sector, these models could be trained on financial data, market trends, and regulatory frameworks to support tasks like risk analysis, optimizing investment portfolios, and automated report writing.

### Domain-Specific Conversational Al Models

The importance of domain-specific models in Conversational AI is expected to grow significantly, particularly in the development and use of advanced lexicons. A well-developed lexicon is crucial for AI systems to grasp the nuances of human language, interpret user intent accurately, and deliver personalized responses. Leading companies in this space are developing a sophisticated multi-layered lexicon approach that combines universal language knowledge, industry-specific terminology, and client-specific terms.

As the AI market continues to expand, we can expect to see more organizations investing in advanced lexicon technologies to enhance their domain-specific AI models. These investments will likely focus on creating more intuitive and context-aware conversational experiences, improving the ability of AI systems to understand and respond to industry-specific language and user intents. This trend towards highly specialized lexicons will be a key factor in driving the next generation of Conversational AI solutions.

### **AI Simulation Platforms**

As AI systems become increasingly complex, the risk of technical debt and flawed models increases. To mitigate these risks, data science organizations are expected to leverage AI simulation platforms, which will help reduce AI technical debt by 70% by 2027.<sup>4</sup> These platforms provide a controlled environment for testing and refining AI models before deploying them into production. They allow organizations to simulate various real-world scenarios, test the performance of their AI models under different conditions, and identify potential biases or vulnerabilities.

By iteratively improving and fine-tuning their models in a simulated environment, organizations can ensure their Al solutions are robust, reliable, and ready for real-world deployment.

#### **AI for Sustainability**

As the world grapples with environmental challenges, Al is emerging as a powerful tool to drive sustainable business practices. The adoption of Al services specifically designed for sustainability is projected to reach 20% by 2028, compared to less than 5% today.<sup>3</sup> These Al solutions can help organizations minimize their environmental impact, optimize resource usage, and develop sustainable products and services.

For example, AI can be used to optimize energy consumption in buildings and manufacturing facilities, reducing carbon emissions and energy costs. In the agriculture sector, AI can help develop precision farming techniques, minimizing water and pesticide usage while maximizing crop yields. Additionally, AI can aid in the design and development of eco-friendly products by simulating and optimizing material usage, reducing waste, and identifying sustainable alternatives.



#### AI Sustainability adoption

### **AI-Driven Forecasting**

Accurate forecasting is crucial for effective planning and decision-making in any organization. By 2028, AI is anticipated to replace traditional forecasting methods in 50% of organizations, leading to autonomous planning across various business operations.<sup>4</sup> AI's ability to analyze vast amounts of data, identify patterns, and make accurate predictions will revolutionize forecasting.

Al-driven forecasting can be applied to various domains, such as sales, demand planning, inventory management, and resource allocation. By leveraging Machine Learning algorithms and advanced data analytics, Al can continuously learn from historical data, adapt to changing market conditions, and provide more accurate and timely forecasts than traditional methods.

These emerging AI technologies are just the tip of the iceberg, and their impact will be far-reaching, allowing organizations to unlock new levels of efficiency, innovation, and sustainability in their operations.

### The Growing Importance of AI Ethics

As AI systems become increasingly sophisticated and pervasive across various domains, ethical considerations and responsible AI practices are paramount. The concentration of pre-trained AI models among a small number of vendors raises concerns about the responsible development and deployment of these powerful technologies.

Ethical risks and concerns surrounding the proliferation of AI include:

- Perpetuation of biases and discrimination against certain groups or individuals.
- Lack of transparency and accountability in Al decision-making processes.
- Infringement of privacy and data protection rights.
- Potential for Al systems to be misused or cause unintended harm.

To mitigate these risks and foster trust in AI, organizations must prioritize ethical principles in their AI initiatives. Key principles of ethical and responsible AI development include:

- Fairness: Ensuring AI systems are unbiased and do not discriminate against individuals or groups based on protected characteristics.
- **Transparency:** Providing clear explanations of how AI models make decisions and the data used to train them.
- Accountability: Establishing mechanisms for oversight, auditing, and redress in case of Al system failures or unintended consequences.
- **Privacy:** Implementing robust data protection measures and respecting individuals' rights to privacy and data sovereignty.

Efforts to promote AI governance and standards are underway, driven by organizations such as the OECD, IEEE, and industry consortiums. These initiatives aim to establish ethical guidelines, best practices, and regulatory frameworks for responsible AI development and deployment. By embracing ethical AI principles and adhering to emerging governance standards, organizations can mitigate risks, build trust, and harness the full potential of AI while safeguarding the well-being of individuals and society.

### The Challenge of Scaling Al Adoption

Al adoption across enterprises is steadily increasing, with a projected doubling of GenAl adoption by the end of 2025. According to the 2025 Gartner CIO and Technology Executive Survey, 37% of enterprises have already deployed GenAl solutions, and another 35% plan to implement them within the next year.<sup>5</sup>

However, despite the growing interest in AI, enterprises face significant challenges in scaling AI adoption beyond pilot projects and achieving tangible business value. The survey reveals that the conversion rate of GenAI pilots into production-level deployments is less than 50%.<sup>5</sup> This gap highlights the difficulties organizations encounter in transitioning from experimentation to full-scale implementation.

Common challenges in scaling AI adoption include:

### 1. Lack of measurable business objectives

Many organizations struggle to define specific, measurable business goals for their AI initiatives, making it difficult to assess success and demonstrate return on investment (ROI).

### 2. Data and knowledge managementrelated challenges

Accessing, integrating, and preparing high-quality data for AI models remains a significant obstacle. Enterprises with robust data and knowledge management capabilities tend to achieve higher AI success rates.

### 3. Shortage of AI expertise

The scarcity of skilled AI professionals hinders the development, deployment, and management of AI solutions, slowing down adoption and scaling efforts.

### 4. Choosing the wrong AI partner

Choosing the wrong AI partner can significantly inhibit scale and realized impact. An unsuitable partner may lack the necessary expertise to convert AI pilots into production, resulting in stalled initiatives and unrealized potential.

### 5. Organizational resistance to change

Integrating AI into existing workflows and processes often faces resistance from employees who fear job displacement or disruption, hindering widespread adoption. To overcome these challenges and unlock the full potential of AI, organizations must adopt a strategic approach with a well-defined roadmap and clear business objectives. This includes establishing AI Centers of Excellence (CoE), developing comprehensive AI strategies, investing in data infrastructure and governance, fostering AI literacy across the organization, and focusing on continuous improvement by regularly updating and refining the AI models. **SECTION 2** 

# The Importance of a Strategic Approach to Al

# The Importance of a Strategic Approach to AI

To fully capitalize on the transformative potential of Al, businesses must shift from viewing Al as a collection of point solutions and isolated use cases to a holistic approach that integrates Al into the core business operations. This requires a clear Al strategy that aligns with the overall business goals and defines measurable outcomes.

Moving beyond point solutions and isolated use cases is crucial. A strategic approach to AI adoption involves aligning AI capabilities with an organization's AI ambitions by periodically matching the adoption phases to business activities. Executives should plan how to get to the next adoption phase from where they are now and set expectations appropriately.<sup>4</sup> Developing a clear strategy is essential for successfully implementing AI. This strategy should be adaptive to change and new opportunities, leaving ample room for experimentation. The strategy should outline how to achieve enterprise-wide AI adoption, identify quantifiable use cases for AI value by improving existing business processes, and use innovative use cases to achieve digital transformation.<sup>4</sup>

Before reaching a pivotal point on the AI adoption curve, organizations should focus on figuring out the end-toend AI process, identifying quantifiable use cases for AI value by improving existing business processes, and building governance structures. After reaching the pivotal point, the focus should shift to making AI pervasive and critical for the business, with an emphasis on governing and scaling AI with automation.<sup>4</sup>

### **Aligning Al Investments with Business Goals**

As enterprises adopt a strategic approach to digital transformation with the powerful new technologies available to them, they must align their AI investments with their overall business goals. Developing a clear AI strategy that defines measurable outcomes is paramount for achieving tangible results and maximizing the return on investment.

A well-defined AI strategy should encompass the identification of high-value use cases that can deliver significant business impact. Leveraging Gartner's AI Use Case Prism, enterprises can explore and prioritize AI investments based on their feasibility and potential business value.<sup>4</sup> This approach involves evaluating AI use cases across various business functions, such as marketing, finance, operations, and customer service, and identifying quick wins that can demonstrate the value of AI to stakeholders. Underpinning the success of any AI initiative is the critical importance of data readiness. Enterprises must ensure that their data is accessible, well-structured, and integrated to support AI models and algorithms. Developing a robust data management strategy that addresses data quality, governance, and security is essential for enabling AI at scale.

By aligning their Al investments with clearly defined business goals, identifying high-value use cases, and adopting a strategic approach to enterprise-scale adoption, organizations can unlock the transformative potential of Al and gain a competitive edge in their respective industries.

### **Identifying High-Value AI Use Cases**

Gartner's AI Use Case Prism provides a valuable framework for organizations to explore and prioritize AI investments based on feasibility and business value. This prism categorizes use cases across various industries and business domains, helping enterprises identify and prioritize AI initiatives that are most relevant to their specific needs and goals.<sup>2</sup>

A key emphasis in Gartner's research is on quick-win use cases — those that are easy to get started with, easy to pilot, and easy to procure, although typically taskspecific. The benefits of these quick-win use cases are often measured in terms of time saved on specific tasks or across aggregate tasks related to specific processes. GenAI features available within or as add-ons to existing applications already in use are considered quick wins.<sup>6</sup> Examples of such quick-win use cases include generating job descriptions and personalizing candidate campaign text to increase efficiency in human resources functions. For finance leaders, quick wins involve textbased, productivity-driven activities within existing applications, such as turning financial data into commentary for internal management reporting, anticipating analyst questions, generating talking points for executive commentary, retrieving and summarizing customer credit history for expedited processing, and generating scripts for collections and dispute resolutions.<sup>6</sup>

By starting with these quick-win use cases, organizations can build trust and confidence in AI capabilities, which can then pave the way for more sophisticated and higher-value AI implementations in the future. The key is to prioritize use cases based on their feasibility and potential to deliver tangible business value.<sup>2</sup>



6. "Quick Answer: What are the Quick-Win Use Cases When Selling GenAl to Finance Leaders?" Gartner Inc., 5 January 2024

### Three Approaches to Enterprise-Scale Adoption

Enterprise scale adoption of AI can be achieved through three main approaches: Workforce Productivity, Operational Effectiveness, and Growth and Experience. These approaches, while distinct, are not mutually exclusive and can be used individually or in combination for larger transformation efforts.<sup>5</sup>



### 1. Workforce Productivity

Al can significantly improve employee efficiency and effectiveness through applications in areas like knowledge management, task automation, and personalized learning. This approach focuses on realizing the value of people's time, talent, and collaboration by using Al to make information easier to find, create, analyze, and synthesize.<sup>5</sup>

- Knowledge Management Systems: Al can power intelligent search and retrieval systems, making it easier for employees to find the information they need to do their jobs effectively.
- Task Automation: Task-oriented intelligent agents and support can assist employees with routine tasks, freeing up their time for more strategic and creative work, and helping them build and use new skills.
- Personalized Learning: AI can tailor learning experiences to individual employee needs, accelerating skill development and improving knowledge retention.

### 2. Operational Effectiveness

Al plays a crucial role in optimizing processes, reducing costs, and improving resource allocation. Focusing on areas like predictive maintenance, supply chain optimization, and risk management lets organizations see greater efficiency, cost savings, and results.<sup>5</sup>

- Predictive Maintenance: Al algorithms can analyze sensor data to predict equipment failures, allowing organizations to schedule maintenance proactively and avoid costly downtime.
- Supply Chain Optimization: AI can improve demand forecasting, optimize inventory levels, and streamline logistics, leading to reduced costs and improved efficiency.
- **Risk Management:** Al-powered systems can identify and assess potential risks, helping organizations mitigate threats and ensure business continuity.

### 3. Growth and Experience

Al helps businesses drive revenue growth by creating personalized customer experiences, fostering product innovation, and unlocking new market opportunities. By focusing on growth and experience, organizations can leverage Al to increase revenue, strengthen customer relationships, and gain a competitive advantage.<sup>5</sup>

- Personalized Customer Experiences: Al can analyze customer data to deliver tailored product recommendations, targeted marketing campaigns, and personalized support interactions.
- **Product Innovation:** Al can assist in product development by analyzing market trends, identifying customer needs, and generating innovative product ideas.
- New Market Opportunities: Al can help businesses identify and enter new markets by analyzing data and uncovering untapped customer segments.

Establishing an AI Center of Excellence (CoE) can help an enterprise accelerate AI adoption throughout the organization. A CoE centralizes AI expertise, promotes best practices, and facilitates collaboration, knowledge sharing, and resource allocation. It serves as a hub for AI strategy, development, deployment, and continuous improvement, allowing for a cohesive and scalable approach to AI implementation.

### **Picking the Right Technology**

A critical aspect of developing a strategic approach to Al is understanding when to leverage Generative AI (GenAI) versus Conversational AI. Each technology has distinct capabilities that align with different business objectives and use cases.

Conversational AI excels in human-like interactions between users and computer systems. It's particularly effective for customer support chat solutions, virtual assistants and interactive voice response systems. These applications focus on understanding user input and their meaning by retrieving relevant information and providing responses based on user intent.

On the other hand, Generative AI goes beyond simple interactions, creating new content, designs, and strategies by learning from vast datasets. GenAI is particularly suited for content creation (e.g., marketing materials, product descriptions), design and innovation (e.g., product designs, architectural plans) as well as problem-solving and generating novel insights. When deciding between GenAl and Conversational Al, leaders should consider their business goals, the complexity of the tool and its data requirements. Overall, Conversational Al is ideal for facilitating human interactions and automating tasks, while GenAl is better for content creation and innovation. Conversational Al suits simpler use cases with defined workflows, whereas GenAl is more appropriate for complex, creative tasks. Both need data, but GenAl typically requires larger and more diverse datasets.

It's worth noting that these technologies are not mutually exclusive. Companies like Inbenta, which specializes in Conversational AI, are incorporating GenAI capabilities to enhance their solutions' accuracy and flexibility. This composite approach can provide more comprehensive and powerful AI solutions that address a wider range of business needs.

Inbenta's<br/>Conversational AIInbenta's<br/>Composite AIGenerative<br/>AI

### The Power of Composite Al

#### 1. Enhanced conversational capabilities

By integrating GenAl into Conversational Al systems, businesses can create more dynamic and context-aware conversational experiences. GenAl can generate more nuanced and tailored responses, moving beyond preprogrammed scripts to offer truly personalized interactions. For instance, a study by Gartner predicts that by 2025, 30% of outbound marketing messages from large organizations will be synthetically generated, improving personalization and consistency.<sup>7</sup>

#### 2. Improved problem-solving

Conversational AI excels at understanding user queries, while GenAI can generate creative solutions. Together, they can tackle complex problems by first understanding the user's needs through Natural Language Processing, then leveraging GenAI to generate innovative solutions or insights.

#### 3. Content creation and curation

GenAl can produce vast amounts of content, but Conversational Al can help curate and deliver this content in a way that's most relevant to the user. This combination is particularly powerful in areas like content marketing and customer support. According to a report by McKinsey, Al-powered content creation and curation could generate between \$400 billion and \$600 billion in value annually.<sup>8</sup>

#### 4. Continuous learning and improvement

Conversational AI can gather user interaction data, which can then be used to train and refine GenAI models. This feedback loop allows the system to continuously improve its performance and relevance. Research from MIT Sloan Management Review suggests that such AI systems that combine learning approaches can adapt more quickly to changing environments.<sup>9</sup>

<sup>7. &</sup>quot;Gartner Predicts 30% of Outbound Marketing Messages from Large Organizations Will Be Synthetically Generated by 2025," Gartner Inc., 2021

<sup>8. &</sup>quot;Notes from the AI frontier: Applications and value of deep learning," McKinsey Global Institute, 2018

<sup>9. &</sup>quot;The Future of AI-Driven Conversation, MIT Sloan Management Review, 2021

### 5. Scalability and efficiency

While Conversational AI handles routine interactions efficiently, GenAI can step in for more complex or unique scenarios. This hybrid approach allows businesses to scale their AI operations more effectively, handling both high-volume, straightforward tasks and nuanced, creative challenges.

### 6. Enhanced decision support

Conversational interfaces powered by GenAI can provide more sophisticated decision support. For example, in healthcare, such systems could not only understand patient queries but also generate potential treatment plans based on the latest medical research, which healthcare professionals can then review and refine.

#### 7. Improved user experience

The combination of natural, context-aware conversations (Conversational AI) with the ability to generate fresh, relevant content on-the-fly (GenAI) can significantly enhance the user experience across various applications, from customer service to educational platforms.

The ability to understand and generate human-like text and specialized conversational models are being combined to create highly sophisticated AI assistants or agentic AI. Deloitte predicts a significant shift towards agentic AI: 25% of companies using GenAI are expected to launch agentic AI pilots or proofs of concept in 2025, increasing to 50% by 2027. Some industries may even see actual adoption of agentic AI into existing workflows as early as the second half of 2025.<sup>10</sup>

By understanding the strengths and limitations of both GenAl and Conversational AI, enterprises can strategically select and implement the most appropriate technology to drive innovation and achieve their specific business goals. Leveraging a composite approach may allow businesses to harness the best of both GenAl and Conversational AI, creating more powerful, flexible, and intelligent AI agents that deliver superior user experiences.

### The Role of Data in Al Success

As noted earlier, data readiness is crucial for Al success. Organizations need a robust data management strategy to ensure data is accessible, well-structured, and integrated to support Al initiatives. Early adopters of GenAl have prioritized their IT investments accordingly with 75% of organizations increasing spending on data management and 73% boosting cybersecurity in their budgets.<sup>10</sup> Ensuring data quality, enabling data integration, and implementing proper data governance are essential steps in preparing for true data readiness for Al adoption.<sup>11</sup>

The importance of data quality cannot be overstated. As the saying goes, "garbage in, garbage out" — poor quality inputs inevitably lead to subpar outputs. Consequently, data-labeling has become a significant driver of Al investment as companies recognize the importance of high-quality training data. While some are deploying Al built on huge models trained on internet data (a risk for the data's quality), wise companies are deploying focused models using carefully selected, industry-specific information.<sup>12</sup>

Organizations must implement data quality checks and cleansing processes to ensure the accuracy and reliability of the data used for Al. Inaccurate or incomplete data can lead to poor decision-making and undermine the performance of Al models.<sup>11</sup> Recent surveys by Deloitte, Fivetran, and Vanson Bourne reveal that in most organizations, fewer than a third of GenAl pilots have moved into production. The primary reason for this low adoption rate is the struggle to access or cleanse the necessary data to run these Al programs effectively.<sup>13</sup>

Data integration is another critical step. Data often resides in silos across various systems and departments within an organization. Establishing processes and technologies to integrate data from multiple sources into a unified view is essential for AI initiatives that require a comprehensive understanding of the data landscape.<sup>11</sup> Currently, knowledge management resources make up less than 1% of a typical company's customer service and support team staff. As a result, many knowledge management efforts include large gaps or duplicated work.<sup>14</sup>

#### **Building a strong data foundation**

Knowledge management is key to unlocking the full potential of AI in organizations. This includes:

• Unifying data silos

Bridging fragmented data sources and consolidating knowledge into a single, intelligent hub is critical to getting effective AI outputs. This eliminates inefficiencies caused by inconsistent or inaccessible information.

• Real-time knowledge distribution

Well-managed Al-driven platforms can deliver information on demand across multiple channels, giving users — whether employees or customers — timely, accurate responses in their preferred medium (e.g., chat, voice, or search).

Adaptive learning

As users interact with AI systems, these platforms continuously improve, adapting to new the data and evolving knowledge structures to enhance their accuracy and relevance over time.

<sup>10. &</sup>quot;Autonomous generative Al agents: Under development," Deloitte, 2024

<sup>11. &</sup>quot;Identify the Right Buyers to Mazimize AI Revenue Growth as a Tech CEO," Gartner Inc., 21 May 2024

<sup>12. &</sup>quot;Tech Trend 2025," Deloitte, 2024

<sup>13. &</sup>quot;GPT-4 Technical Report,", OpenAl, 2023

<sup>14. &</sup>quot;AI-Powered Knowledge Management for Call Centers," Inbenta, 2024

Implementing DataOps practices can streamline data management, improve data quality, and accelerate data delivery for AI initiatives. DataOps involves automating and streamlining the processes of data integration, testing, deployment, and monitoring, to ensure that data is consistently available and reliable for AI systems.<sup>4</sup>

Data governance is another important aspect of data readiness for AI. Deloitte has reported that only 23% of early GenAI adopters feel "highly prepared" for managing its risks and governance, while 58% of organizations are "highly worried" about using sensitive data in models and managing data security.<sup>13</sup>

Organizations must establish clear data governance policies and procedures to safeguard data privacy, security, and compliance with the relevant regulations — . both current and future. Proper data governance helps mitigate risks associated with data misuse and ensures that AI systems are trained on appropriate and ethically sourced data.<sup>11</sup> To support Al initiatives effectively, organizations should make data central to their Al strategy. This involves understanding the data requirements for each use case, scheduling updates for business descriptors and data trend analysis, and accumulating metadata references for Al projects and data in use. By taking a data-centric approach, organizations can maximize the chances of achieving success with their Al initiatives and unlock the full potential of this transformative technology.<sup>4</sup>

### **58%**

of organizations are "highly worried" about using sensitive data in Al models and managing its risks

4. "Become an AI-First Organization: 5 Critical AI Adoption Phases," Gartner Inc., 13 October 2023

11. "Identify the Right Buyers to Mazimize AI Revenue Growth as a Tech CEO," Gartner Inc., 21 May 2024

13. "GPT-4 Technical Report,", OpenAl, 2023

**SECTION 3** 

# The Challenges of Measuring AI ROI

### The Challenges of Measuring AI ROI

Measuring the return on investment (ROI) for AI initiatives presents unique challenges. One significant hurdle is quantifying the intangible benefits that AI can provide, such as an improved customer experience and enhanced employee engagement. Forrester predicts that in 2025, 50% of businesses will have a self-service help desk as their first point of contact.<sup>15</sup> While these benefits are crucial for long-term success, translating them into quantifiable financial gains can be tricky.

Another obstacle in measuring AI ROI is accurately understanding the full costs associated with AI implementation and ongoing operations. Beyond the initial investment in technology, there are expenses related to data acquisition and preparation, model development and training, ongoing maintenance and support, and potential infrastructure upgrades. Failing to account for these costs can lead to an inaccurate assessment of the true ROI of AI projects. Furthermore, many enterprises struggle to scale AI pilots into production due to existing limits in the chosen AI's capabilities. Clients often fail to move beyond the pilot phase, leading to lower conversion rates, deal quality, customer retention, and potential for account growth.<sup>3</sup> This challenge further complicates the measurement of ROI, as the full benefits of AI might not be realized if the implementation fails to scale beyond the pilot stage.

### 50% of businesses

will have a self-service help desk by 2025

### **Developing an ROI Framework**

To overcome the challenges of measuring AI ROI, enterprises must develop a structured framework that aligns with their specific business objectives and use cases. This framework should encompass the following key elements:

#### 1. Define clear KPIs aligned with business goals

The foundation of an effective ROI measurement framework lies in defining clear and measurable Key Performance Indicators (KPIs) that are directly linked to the business goals of the AI initiative. These KPIs should be specific, quantifiable, and trackable over time to accurately assess the impact of the AI investment. For instance, if the goal is to improve customer service efficiency, relevant KPIs could include a reduction in average call handling times, an increase in first-call resolution rates, or a decrease in customer churn rates.

Specialized AI providers like Inbenta offer analytics dashboards that can help track relevant KPIs for Conversational AI implementations, such as containment rates, customer satisfaction scores, and average handling times. These built-in measurement tools can simplify the process of quantifying ROI for chat solutions and virtual assistants.

#### 2. Use a combination of quantitative and qualitative metrics

While quantitative metrics provide tangible data points for analysis, a comprehensive ROI framework should also incorporate qualitative feedback from key stakeholders, such as customers, employees, and partners. This qualitative feedback offers valuable insights into the less tangible benefits of AI, such as improved customer experience, enhanced employee engagement, and increased brand reputation. Techniques like customer surveys, employee feedback sessions, and sentiment analysis can help capture these qualitative aspects and paint a more holistic picture of the AI investment's impact.

### 3. Establish a baseline and track changes over time

To accurately measure the ROI of AI initiatives, it is crucial to establish a clear baseline for performance before implementing the AI solution. This baseline serves as a reference point against which changes and improvements can be measured over time. Continuous tracking and monitoring of relevant KPIs and metrics, both before and after AI implementation, allows for the accurate attribution of performance improvements to the AI investment, isolating its impact from other factors influencing business operations.

By incorporating these elements into a comprehensive framework, enterprises can effectively measure the ROI of their Al investments, demonstrating the tangible and intangible value generated by these cutting-edge technologies. This data-driven approach not only justifies the initial investment but also provides valuable insights for optimizing and scaling Al initiatives across the organization.

### Quantifying the ROI of AI

While intangible benefits like improved customer experience and employee engagement are crucial, Al investments can also yield tangible financial returns through cost savings, revenue growth, and operational efficiencies.

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### Cost Savings from Process Optimization

Al can drive significant cost savings by optimizing various business processes. For example, Alpowered predictive maintenance can reduce equipment downtime and maintenance costs by proactively identifying potential issues before they occur. Similarly, Al can streamline supply chain operations by optimizing inventory levels, transportation routes, and resource allocation, leading to substantial cost savings.<sup>16</sup>

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### Revenue Growth from Enhanced Products and Services

Al can also contribute to revenue growth by helping businesses develop new or improved products and services. For instance, Al-powered recommendation engines can personalize product offerings, increasing customer satisfaction and driving sales. In the healthcare industry, Alassisted drug discovery can accelerate the development of new treatments, potentially leading to significant revenue opportunities.<sup>3</sup>

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### Operational Efficiencies and Productivity Gains

Al can drive operational efficiencies and productivity gains across various business functions. Al-powered automation can streamline repetitive tasks, freeing up human resources to focus on higher-value activities. Al-assisted decision support systems can enhance decisionmaking processes, leading to more informed and efficient decisions. Additionally, Al-powered analytics can uncover insights and patterns in data, allowing for data-driven optimization.<sup>3</sup>

By quantifying these tangible benefits, enterprises can demonstrate the direct financial impact of their Al investments. However, it is crucial to consider the associated costs, such as technology acquisition, data preparation, model development, and ongoing maintenance, to accurately assess the net ROI of Al initiatives.

16. "Tool: Use Cases to Seize Al Investment Opportunities," Gartner Inc.

### **Measuring Intangible Al Benefits**

While quantitative metrics provide tangible data points, the true value of AI often lies in its intangible benefits. These less quantifiable advantages can significantly impact long-term business success and should be factored into any comprehensive ROI measurement framework.



### Improved Customer Satisfaction and Experience

Al has the potential to revolutionize customer experiences by enabling highly personalized interactions, faster response times, and more intuitive user interfaces. For instance, Al-powered chat solutions and virtual assistants can provide 24/7 support, addressing customer queries promptly and consistently. Additionally, Al can analyze customer data to deliver tailored recommendations and personalized experiences, fostering stronger brand loyalty and advocacy.<sup>16</sup>



### Increased Employee Engagement and Motivation

By automating repetitive tasks and augmenting human capabilities, AI can alleviate the burden on employees, allowing them to focus on higher-value activities that leverage their unique skills and creativity. This can lead to increased job satisfaction, reduced burnout, and improved employee engagement. Moreover, AI-powered tools can provide personalized training and development opportunities, empowering employees to continuously upskill and grow within the organization.<sup>4</sup>

### **Competitive Advantages and Market Differentiation**

Enterprises that successfully integrate AI into their operations can gain a significant competitive edge. AI-driven insights and automation can streamline processes, reduce costs, and accelerate time-to-market for new products and services. Additionally, AI can uncover new market opportunities and innovative business models, allowing companies to differentiate themselves from competitors and capture a larger market share.<sup>17</sup>

While these intangible benefits may be challenging to quantify, they can have a profound impact on long-term business success. By incorporating qualitative metrics, such as customer and employee surveys, brand perception analysis, and market share data, organizations can better understand and measure the intangible value generated by their Al investments.

- 4. "Become an AI-First Organization: 5 Critical AI Adoption Phases," Gartner Inc., 13 October 2023
- 16. "Tool: Use Cases to Seize Al Investment Opportunities," Gartner Inc
- 17. "Tech CEO Insight: Adoption Rates for AI and GenAI Across Verticals," Gartner Inc. 11 March 2024

### **Industry Examples**

Several case studies across diverse industries showcase how enterprises have achieved tangible and intangible returns on their Al investments.

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### Finance

M&T Bank's Learn platform delivers substantial ROI by transforming employee training and customer service. The solution has generated \$2.03M in estimated cost savings and led to 64,000 customers adopting new digital features. It's saved an estimated 146,000 minutes in call/ service time. With 11.5 million pageviews and 2.2 million digital demos viewed, the platform significantly boosts digital adoption and employee proficiency.<sup>18</sup>

Another financial institution, BBVA, partnering with OPPLUS, achieved an 84% reduction in customer service escalations and a 60% improvement in cost efficiency. This innovative approach not only cut operational costs but also enhanced customer satisfaction.<sup>18</sup>

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### **E-Commerce**

Retailer FNAC Spain improved its omnichannel customer experience by implementing AI-powered chatbots and knowledge centers, increasing online sales to 20% of total revenue. These tools created an efficient first-level service layer, freeing up customer service teams and accelerating how quickly queries were resolved. FNAC also saw improvements in brand consistency and proactively anticipating customer needs.<sup>18</sup>

Similarly, Fútbol Emotion, a sports retailer, leveraged Al to personalize product recommendations and optimize its inventory management. This led to a 40% increase in conversion rates and a 25% reduction in stockouts.<sup>18</sup>



### Healthcare

A leading healthcare services company partnered with a tech provider to modernize its legacy interactive voice response (IVR) system by integrating an AI-powered conversational platform. This implementation resulted in a 60% reduction in customer service calls and significant improvements in response times for complex medical inquiries, demonstrating AI's ability to drive operational efficiency, reduce costs, and enhance customer experiences.<sup>3</sup>



### Travel

GOL Airlines' AI chatbot delivers ROI by handling one-third of 25 million monthly inquiries. It deflects 10 million queries annually, cutting costs and improving efficiency. The WhatsApp integration, used by 35% of customers for checkins provides further savings and increased customer satisfaction. This AI solution significantly reduces operational expenses while increasing customer satisfaction, demonstrating substantial return on GOL's technology investment.<sup>18</sup> **SECTION 4** 

## Partnering with an Al Provider

### Partnering with an Al Provider

With the rapid evolution of AI technology, the role of tech providers is changing to match. Enterprises are realizing that they need partners who can provide more than just technology implementation. Successful AI adoption requires a deep understanding of the client's business and industry, a strategic approach to implementation, and ongoing support for AI operations.

The hype surrounding GenAl has led to many enterprises expressing interest without a clear understanding of how to use it or what is involved in its implementation.<sup>19</sup> As a result, providers must play a more active role in supporting the scaling of Al adoption by offering enterprises approaches and services that connect Al capabilities to measurable business value.<sup>5</sup> This goes beyond implementing individual use cases and requires a holistic, strategic approach. To effectively support enterprise AI adoption, tech providers must evolve their offerings and services. They need to move beyond simply implementing AI technologies and instead focus on helping enterprises align AI initiatives with their broader business goals and strategies. This involves providing guidance on identifying high-value use cases, developing AI roadmaps, and integrating AI solutions into existing processes and workflows. Providers must also offer ongoing support and expertise to ensure the successful operation and maintenance of AI systems over time.<sup>3</sup>

There are specialized AI providers like Inbenta whose offerings support enterprise-wide AI adoption, particularly in areas like Conversational AI. These providers are adding to point solutions by offering strategic guidance on integrating AI capabilities across business functions.



19. "Why You Need to Align to Your Buyers' Tech Maturity When Selling Generative AI," Gartner Inc., 20 December 2023

5. "Providers Must Build Enterprise Scale Adoption of Generative AI," Gartner Inc., 21 October 2024

3. "Emerging Tech: Adoption Trends for Al Services," Gartner Inc., 2 April 2024

### The Importance of Industry Expertise

Selecting an AI partner with deep industry and business understanding is crucial for successful AI adoption within an enterprise. Generic AI solutions often fall short in delivering tangible value, as they fail to address the unique challenges and nuances of a specific industry or organization.

Al partners with domain expertise can tailor their solutions to the client's specific needs, ensuring a better fit and increasing the likelihood of success. They possess a profound understanding of the industry's pain points, regulatory requirements, and competitive landscape, enabling them to develop Al applications that directly address these factors.

Moreover, partners with industry knowledge can align their AI offerings with the client's specific enterprise adoption approaches. Whether the focus is on workforce productivity, operational effectiveness, or revenue growth and customer experience, a domain-savvy partner can provide targeted solutions that align with the organization's strategic objectives.<sup>5</sup> Engaging business leaders directly is another key advantage of working with an AI partner that understands the client's business. By demonstrating a deep comprehension of the organization's goals, challenges, and processes, these partners can effectively communicate the value proposition of AI and gain buy-in from key stakeholders. This approach sets them apart from generic AI service providers or staff augmentation firms, which often lack the necessary business acumen.

Ultimately, the differentiation and perceived value of Al solutions increase exponentially when they are tailored to the client's domain and specific business needs.<sup>11</sup> By selecting an Al partner with industry and business understanding, enterprises can accelerate their Al adoption journey and achieve tangible, measurable outcomes that drive their business forward.

### Key Considerations for Selecting an Al Partner

#### **Experience & Expertise**

When choosing an AI partner, it's important to consider their experience and expertise across different use cases and industries. The partner should be able to handle the unique complexities of each project. Look for a proven track record of delivering successful AI initiatives with measurable business outcomes. Case studies and testimonials can provide valuable insights into the partner's capabilities.

#### **Ethical Practices & Data Privacy**

Given the increasing importance of responsible AI, a commitment to ethical AI practices and data privacy is non-negotiable. The partner should be able to demonstrate how they ensure fairness, transparency, and accountability in their AI solutions, protecting the client's reputation and adhering to regulations.

#### Collaboration

Successful AI implementation requires collaboration. The partner should be open to feedback, flexible in their approach, and dedicated to achieving shared goals. They should act not merely as a technology vendor but as a strategic partner who understands your business needs and can tailor solutions accordingly.

5. "Providers Must Build Enterprise Scale Adoption of Generative AI," Gartner Inc., 21 October 2024

11. "Identify the Right Buyers for Your GenAl-Enabled Solutions," Gartner Inc., 21 May 2024

### **Assessing AI Partnerships**

The success of an enterprise's AI initiatives hinges on selecting the right technology partner. As AI becomes increasingly integral to business operations, the role of tech providers is evolving beyond mere technology implementation to encompass ongoing AI operations support.

In this landscape, choosing a partner with a deep understanding of the client's business and industry is paramount. Key considerations for partner selection include:



#### **The Evolving Role of Tech Providers**

Tech providers must offer more than just technology implementation. They need to support ongoing Al operations, provide strategic guidance, and ensure seamless integration of Al solutions into the client's existing systems and processes.



#### **Ethical AI and Data Privacy**

A commitment to ethical AI practices and data privacy is non-negotiable. Partners should prioritize responsible AI development, ensuring that solutions are transparent, unbiased, and comply with relevant regulations.



#### **Experience and Expertise**

Evaluate a potential partner's experience and expertise in building and implementing AI solutions across different use cases and industries. A strong track record of delivering successful AI projects and a focus on measurable business outcomes are crucial.

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#### **Collaborative Approach**

Seek partners who are willing to work closely with the client to achieve shared goals. A collaborative approach fosters a deeper understanding of the client's needs and allows for tailored solutions that drive tangible business value.

#### Inbenta's Expertise

Inbenta stands out as a leader in the field of Conversational AI, with a proven track record of delivering innovative solutions that drive operational efficiency and enhance customer experiences. Inbenta leverages its expertise in Natural Language Processing (NLP) and Machine Learning (ML) to develop intelligent virtual assistants that can support enterprises in achieving their AI adoption goals across various business functions, including workforce productivity, operational effectiveness, and revenue growth.

By carefully evaluating potential AI partners against these criteria, enterprises can increase their chances of successfully implementing AI solutions, maximize the return on investment, and gain a competitive edge in their respective markets.

### The Future of Al Partnerships

As AI technology develops, the role of AI providers will continue to grow, helping enterprises navigate the complexities of AI adoption and implementation. Strategic partnerships between enterprises and AI providers will be essential for long-term success.

One emerging trend is the rise of AI-as-a-Service (AlaaS) models, where providers offer AI capabilities through cloud-based platforms and services. This model allows enterprises to access cutting-edge AI technologies without the need for extensive in-house expertise or infrastructure investments.

However, successful AlaaS partnerships will require a deep understanding of the client's business needs and a collaborative approach to tailoring solutions.

Another trend is the increasing focus on responsible AI practices. As AI systems become more sophisticated and pervasive, issues such as algorithmic bias, data privacy, and ethical considerations will become paramount. AI providers that prioritize responsible AI practices and can demonstrate a commitment to fairness, transparency, and accountability will have a significant advantage in the market.<sup>3</sup>

Partners with deep expertise in specific domains can provide valuable specialized capabilities. Selecting a partner with in-depth knowledge allows for more sophisticated and tailored AI implementations in areas like customer service and engagement. Moreover, the advent of GenAI has already begun disrupting various industries and business functions. Enterprises will need partners who can help them harness the power of GenAI while navigating the associated risks and challenges. Successful AI partnerships will involve co-developing GenAI solutions that align with the client's specific business goals and ethical principles.

Ultimately, the future of AI partnerships will be shaped by a shift towards more strategic and long-term collaborations. Rather than simply providing technology implementations, AI providers will need to position themselves as trusted advisors, offering guidance and support throughout the entire AI lifecycle. This includes assisting with strategy development, implementation, ongoing optimization, and measuring the impact of AI investments.<sup>11</sup>

By fostering strategic partnerships with AI providers that have a deep understanding of their industry and business needs, enterprises can unlock the full potential of AI and drive sustainable competitive advantages.

# Conclusion

#### **Embracing the Al Future**

The emergence of artificial intelligence is no longer a speculative notion but a present reality impacting diverse industries. This paradigm shift is not only redefining market dynamics but also challenging traditional concepts of labor and organizational efficiency.

This report meticulously explores the transformative potential of AI, projecting its growing prominence in 2025 and identifying significant challenges and opportunities that CEOs must navigate in this swiftly moving environment.

The analysis underscores that AI has transitioned from being merely a technological innovation to becoming a strategic cornerstone for business success.

Organizations that adeptly integrate Al into their strategic framework are positioned for exceptional growth, while those that lag risk becoming obsolete.

Forecasts suggest a dramatic surge in AI market expansion, an upward trend that is driven by a collective acknowledgment of AI's crucial role in augmenting operational efficiency, driving productivity, and making business models more flexible.

The latest AI technologies demonstrate remarkable capabilities in creating human-like text, images, and coding. They not only mark a revolutionary advancement but also signify a fundamental shift in business practices across various sectors, including marketing, sales, software development, and customer service.

Nonetheless, the true potential of AI is heavily reliant on the quality, structure, and accessibility of data, underscoring the critical need for robust data management practices to ensure the AI algorithms perform at their peak.

Despite the optimistic future AI promises, scaling its adoption presents several challenges. These include integrating AI with existing systems, maintaining high data quality, overcoming organizational inertia, and addressing the shortage of skilled AI professionals.

However, these challenges, while daunting, are surmountable with strategic vision and an innovative mindset.

### A Call to Action for CEOs

For CEOs, articulating a clear and coherent AI strategy aligned with overarching business goals has become essential.

This strategy should identify key applications with the potential for immediate impact, demonstrating the technology's tangible benefits and solidifying its value proposition. Aligning Al investments with the broader business strategy creates an environment conducive to securing early wins, which in turn catalyzes wider acceptance of the technology throughout the organization.

Moving toward enterprise-scale AI adoption requires a shift from siloed implementations to comprehensive integration within the organization. Creating an innovation-driven and collaborative organizational culture is key. This involves cultivating a spirit of experimentation, establishing Centers of Excellence for AI, and encouraging the dissemination of knowledge and best practices.

As Al's influence grows, business leaders must prioritize ethical considerations and responsible Al deployment. This includes ensuring Al systems are developed and implemented with fairness, transparency, and accountability to mitigate risks associated with bias, data privacy, and potential workforce displacement.

Selecting AI partners should be undertaken with diligence, focusing on partners with deep industry insights, a demonstrable track record, and a commitment to ethical AI practices and collaboration.

The AI revolution holds immense potential to usher in a new era of innovation and efficiency. However, realizing this potential demands strategic and ethical leadership from CEOs and organizational leaders. Through careful and principled guidance, the challenges posed by the AI revolution can be navigated, unlocking AI's transformative potential to benefit both businesses and society as a whole.

### Appendix

### **About Inbenta**

Inbenta is a leading provider of AI and digital transformation solutions that let businesses unify their company's knowledge and data to seamlessly engage with their customers and their workforce. With advanced AI technologies, including Generative AI, Inbenta simplifies processes by accurately distributing information, and satisfies customers and employees with real-time, interactive responses that enhance the user experience. Backed by decades of expertise in artificial intelligence and a diverse portfolio of over 1,000 global brands, Inbenta continues to redefine the way businesses connect and communicate with their employees and their customers.

### Deliver engaging, omnichannel experiences with one unified platform



#### Knowledge

An Al-enabled knowledge base that saves you time and serves your customers the information they need.



#### Search

A predictive, intent-based search experience that drives self-service and customer satisfaction.



#### Chat

Automated conversations with humanlike touch and superhuman accuracy.



#### Assist

Equips human agents with the power of multi-touch digital workflows, real-time escalation, voice, video and more.



#### Learn

Product videos and click-through tutorials that help your customers find answers autonomously.

### Glossary

- 1. Agentic AI: Artificial intelligence systems designed to operate with a degree of autonomy and agency, capable of making decisions and taking actions based on their programming without direct human intervention.
- 2. Al Center of Excellence (CoE): A team or department in a company that focuses on developing Al skills, sharing knowledge, and guiding Al projects across the organization.
- 3. Al lifecycle: The stages of developing, deploying, and maintaining Al systems, from initial concept to ongoing operation.
- 4. Al Use Case Prism: A framework for categorizing and evaluating potential AI applications based on their impact on different aspects of business operations.
- 5. Al-as-a-Service (AlaaS): Cloud-based Al tools and platforms that companies can use without having to build their own Al infrastructure.
- 6. Algorithmic bias: Unfair or discriminatory outcomes in Al systems resulting from biases in the data or algorithms used to train them.
- 7. Cleansing processes: The methods and techniques used to clean and preprocess data by correcting errors, removing inconsistencies, and ensuring the data is accurate and ready for analysis. This is crucial for maintaining data quality and reliability.
- 8. Conversational AI: AI systems that can understand and respond to human language, often used in chatbots or virtual assistants.
- 9. Data-centric approach: A strategy that prioritizes the importance of data as a critical asset in driving business decisions and AI implementations.
- 10. DataOps: A collaborative data management practice that aims to improve communication, integration, and automation of data flows between data managers and consumers across an organization.
- 11. Digital transformation: The process of using digital technologies to create new or modify existing business processes, culture, and customer experiences to meet changing business and market requirements.
- 12. Domain-specific AI models: AI systems designed to work on tasks in a particular field or area, like healthcare or finance, rather than being generalpurpose.
- 13. Generative AI (GenAI): A type of artificial intelligence that can create new content like text, images, or music based on what it has learned from existing data.
- 14. Internet of Things (IoT): The interconnected network of physical devices embedded with sensors, software, and other technologies that enable them to collect and exchange data via the internet.
- 15. Knowledge management systems: Tools and processes that capture, organize, and share information within an organization to improve decisionmaking and efficiency.
- 16. Lexicons: Featuring specialized dictionaries with millions of word relationships that help our Conversational AI understand the nuance of human dialogue.
- 17. Machine Learning (ML): A subset of artificial intelligence where computer algorithms improve automatically through experience and by using data.
- 18. Natural Language Processing (NLP): A branch of artificial intelligence focused on enabling computers to understand, interpret, and respond to human language. NLP encompasses text analysis, machine translation, sentiment analysis, speech recognition, and other related tasks.
- 19. Neuromorphic computing: A technology that emulates the neural architecture and functionality of the human brain to create energy-efficient computing systems capable of advanced processing and learning.
- 20. Predictive maintenance: The use of AI and data analytics to anticipate when equipment is likely to fail, allowing for proactive maintenance and reduced downtime.
- 21. Qualitative metrics: Measurements based on qualities or characteristics that can't easily be counted.
- 22. Quantitative metrics: Measurements that can be expressed as numbers or amounts.
- 23. Recommendation engines: Systems that suggest products or content based on user preferences or behavior.
- 24. Responsible AI: The practice of developing and using AI systems in ways that are ethical, transparent, and beneficial to society.
- 25. Technical debt: The implied cost of additional rework caused by choosing an easy, limited, or quick solution now instead of using a better approach that would take longer. It represents the future burden or debt of fixing these shortcuts and may hinder future development if not addressed.
- 26. Virtual assistants: Computer programs that can understand and respond to human requests or questions.
- 27. Workforce productivity: The efficiency with which employees perform their tasks and contribute to an organization's output.

### **Further Reading**

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- 2. Uncovering Artificial Intelligence Business Opportunities in Over 20 Industries and Business Domains," Gartner Inc., 10 January 2023
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- 7. "Gartner Predicts 30% of Outbound Marketing Messages from Large Organizations Will Be Synthetically Generated by 2025," Gartner Inc., 2021
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